

**COMPLIANCE REPORT OF  
ENVIRONMENTAL CLEARANCE  
FOR THE PERIOD OF APRIL-2022 TO  
MARCH-2022**

**F. No. J-11011/687/2009- IA II (I)**

**SUBMITTED BY-**

**M/S A.G CEMENT LLP  
SHINE TOWER, ARYA CHOWK  
SARABBHATI, GUWAHATI-781008.**

**Name of The Company :** M/s A.G. Cement LLP

**Project :** Cement Grinding Unit (200 TPD OPC/PPC) at Dag No.49, Pata No.12, P.O. Tapesia, Village Kamarkuchi (NC).Taluka Panabari, District Kamrup (M), Assam.

**Environmental Clearance Letter :** F. No. J-11011/687/2009- IA II (I), Dated August 27<sup>th</sup>, 2010.

**A - SPECIFIC CONDITIONS**

SN	EC CONDITIONS	COMPLIANCE STATUS
(i)	Continuous stack monitoring facilities to monitor gaseous emissions from all the stacks shall be provided. Particulate emissions shall be controlled within 50 mg/Nm <sup>3</sup> by installing adequate air pollution control system viz. Bag filters and stacks of adequate height etc. Data on ambient air, fugitive and stack emissions shall be submitted to the Ministry's Regional Office at Shillong, Assam State Pollution Control Board (ASPCB) and CPCB regularly.	Continuous stack monitoring facilities are installed and data is directly transferred to Central Pollution Control Board and Pollution Control Board, Assam. Pollution control device are installed to control the particulate matter in cement Mill, packing and silo section. Ambient air, fugitive and stack emissions are being monitored regularly by a laboratory which is recognized by PCB, Assam & NABL. Monitoring data is being regularly submitted to the Ministry's Regional Office at Shillong, ASPCB and CPCB Shillong.
(ii)	The National Ambient Air Quality Standards issued by the Ministry vide G.S.R. No. 826(E) dated 16th November, 2009 shall be followed.	National Ambient air quality standards are being followed. Ambient air quality is regularly monitored by PCB, Assam as well as third party. Air Monitoring reports are attached as <b>Annexure-I</b> .
(iii)	Gaseous emission levels including secondary fugitive emissions from all the sources shall be controlled within the latest permissible limits issued by the Ministry and regularly monitored. Guidelines/Code of Practice issued by the CPCB shall be followed.	Stack of adequate height is installed to control gaseous emission. However secondary fugitive emission is controlled by installing water sprinkling system and plantation. Fugitive emission monitoring reports are referred as <b>Annexure-I</b> .
(iv)	The company shall install adequate dust collection and extraction system to control fugitive dust emissions at various transfer points, raw mill handling (unloading, conveying, transporting, stacking), vehicular movement, bagging and packing areas etc. All the raw material stock piles shall be covered. A closed clinker stockpile system shall be provided. All conveyers should be covered with GI sheets. Covered sheds for storage of raw materials and fully covered conveyers for transportation of materials shall be provided besides coal, cement, fly ash and clinker shall	Adequate no of dust collection devices have been installed at various transfer points (loading, unloading etc). All conveyer belt (raw material and flyash belt) are fully covered to controlled dust emission. However transportation of material is also carried out in covered vehicles. However concrete road is completed within the factory premises. Dry Fog System has been installed at crusher to control fugitive Emission. Vehicle tyre washing pint also developed to control the fugitive emission.

SN	EC CONDITIONS	COMPLIANCE STATUS
	be stored in silos. Pneumatic system shall be used for fly ash handling.	
(v)	Asphalting/concreting of roads and water spray all around the stockyard and loading/unloading areas in the cement plant shall be carried out to control fugitive emissions. Regular water sprinkling shall be carried out in critical areas prone to air pollution and having high levels of SPM and RSPM such as haul road, loading and unloading points, transfer points and other vulnerable areas. It shall be ensured that the ambient air quality parameters conform to the norms prescribed by the Central Pollution Control Board in this regard.	All the internal roads are concrete. All the transfer points are provided with pulse jet bag filters to control on fugitive emission. However Water sprinkling is also done regularly to control the fugitive emission. Monitoring report is enclosed as <b>Annexure-I</b> .
(vi)	Efforts shall be made to reduce impact of the transport of the raw materials and end products on the surrounding environment including agricultural land. All the raw materials including fly ash shall be transported in the closed containers only and shall not be overloaded. Vehicular emissions should be regularly monitored	We are following all the guide lines for transportation of raw material. Vehicular emission also monitored regularly.
(vii)	Total water requirement for cement plant from bore wells shall not exceed 7m <sup>3</sup> /day. All the treated wastewater shall be recycled and reused in the process and/or for dust suppression and green belt development and other plant related activities etc. No process wastewater shall be discharged outside the factory premises and 'zero' discharge shall be adopted.	Being a dry unit total water requirement is less then 7m <sup>3</sup> /day. ETP is installed for treatment of waste water generated in the canteen and laboratory. Treated water is used for dust suppression and green belt development. Being a dry unit 'Zero Discharge' status is also maintained for the entire plant. ETP water analysis enclosed vide <b>Annexure-II</b>
(viii)	Efforts shall be made to make use of rain water harvested. If needed, capacity of the reservoir shall be enhanced to meet the maximum water requirement. Only balance water requirement shall be met from other sources.	Rain water harvesting structure is developed. If needed capacity of the reservoir will be enhanced. (photo already sent to MoEF, PCB, Assam). Harvested rain water is used to control the fugitive emission and green belt development.
(ix)	All the bag filter dust, raw mill dust, coal dust, clinker dust and cement dust from pollution control devices shall be recycled and reused in the process used for cement manufacturing. Spent oil and batteries shall be sold to authorized recyclers / reproprocessors only.	Dust generated from pollution control devices are recycled and reused in the processes. We have done proper agreement with the authorized recycler for disposal of hazardous waste like spent oil, batteries etc. (copy of authorized already sent to MOEF and PCB, Assam.)
(x)	Green belt shall be developed in at	Greenbelt is developed regularly around the

SN	EC CONDITIONS	COMPLIANCE STATUS
	least 33 % area in and around the cement plant as per the CPCB guidelines to mitigate the effects of air emissions in consultation with local DFO	periphery. It is developed in consultation with local DFO vide letter dated 28/05/14. All local available species are being planted at our premises mitigate the effects of air emission.
(xi)	At least 5 % of the total cost of the project shall be earmarked towards the corporate social responsibility and item-wise details along with time bound action plan should be prepared and submitted to the Ministry's Regional Office at Shillong. Implementation of such program shall be ensured accordingly in a time bound manner.	Point is noted.
(xii)	The company shall provide housing for construction labour within the site with all necessary infrastructure and facilities such as fuel for cooking, mobile toilets, mobile STP, safe drinking water, medical health care, creche etc. The housing may be in the form of temporary structures to be removed after the completion of the project	Complied with.

#### **B. GENERAL CONDITIONS**

SN.	EC CONDITIONS	COMPLIANCE STATUS
(i)	The project authorities must strictly adhere to the stipulations made by the Assam State Pollution Control Board and the State Government.	We Strictly adhere all the stipulations made by Pollution Controlled Board, Assam. EC compliance reports are regularly sent to the MoEF Regional office at Shillong, CPCB Shillong & PCB, Assam.
(ii)	No further expansion or modifications in the plant shall be carried out without prior approval of the Ministry of Environment and Forests.	Point is noted.
(iii)	The gaseous emissions from various process units shall conform to the load/mass based standards notified by this Ministry on 19th May, 1993 and standards prescribed from time to time. The State Pollution Control Board may specify more stringent standards for the relevant parameters keeping in view the nature of the industry and its size and location.	We strictly followed the norms of Ministry Notification dated 19 <sup>th</sup> May 1993.

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(iv)	At least four ambient air quality monitoring stations should be established in the downward direction as well as where maximum ground level concentration of PM <sub>10</sub> , SO <sub>2</sub> and NO <sub>x</sub> are anticipated in consultation with the SPCB. Data on ambient air quality and stack emission shall be regularly submitted to this Ministry including its Regional Office at Shillong and the SPCB/CPCB once in six months.	Ambient air quality monitoring stations were established in consultation with Assam Pollution Control Board. Height of the stack will increase to reduce the emission level. Ambient air quality and stack emission regularly monitored and reports are submitted regularly to the MoEF, SPCB, CPCB. Monitoring reports are attached as <b>Annexure-I</b> .
(v)	Industrial wastewater shall be properly collected, treated so as to conform to the standards prescribed under GSR 422 (E) dated 19 <sup>th</sup> May, 1993 and 31 <sup>st</sup> December, 1993 or as amended from time to time. The treated wastewater shall be utilized for plantation purpose.	Being a zero-discharge unit no Industrial waste water is generated. Only domestic effluent is generated, which is disposed through ETP. However construction of internal drainage system is completed.
(vi)	The overall noise levels in and around the plant area shall be kept well within the standards (85 dBA) by providing noise control measures including acoustic hoods, silencers, enclosures etc. On all sources of noise generation. The ambient noise levels shall conform to the standards prescribed under EPA Rules, 1989 viz. 75 dBA (daytime) and 70 dBA (nighttime).	The overall noise level in and around the plant are within the prescribed standards. We have undertaken all the necessary measures to control the noise levels within the limit. Noise monitoring report is attached as <b>Annexure-I</b> .
(vii)	Occupational health surveillance of the workers should be done on a regular basis and records maintained as per the Factories Act.	Occupational health check up (including lung function & sputum analysis) is being carried out regularly. Records are maintained as per factories Act.
(viii)	The company shall develop surface water harvesting structures to harvest the rain water for utilization in the lean season besides recharging the ground water table.	Rain water harvesting system is installed in such a way so that entire rain water will collect and then it is diverted to the pond located near the site for the storage and recharge of ground water table.
(ix)	The project proponent shall also comply with all the environmental protection measures and safeguards recommended in the EIA/EMP report. Further, the company must undertake socio-economic development activities in the surrounding villages like community development programmes, educational programmes, drinking water supply and health care etc.	Point is noted. We will undertake various Socio-economic activity in the surrounding village.
(x)	As proposed, Rs 35 lakhs and Rs. 10.5 lakhs shall be earmarked towards capital cost and recurring cost/annum for environment pollution control	Proposed amount for CREP was used for environmental safeguard like Reverse Pulse Jet type Bag filters, environmental monitoring, installation of ETP and green belt

SN.	EC CONDITIONS	COMPLIANCE STATUS
	measures to implement the conditions stipulated by the Ministry of Environment and Forests as well as the State Government. An implementation schedule for implementing all the conditions stipulated herein shall be submitted to the Regional Office of the Ministry at Shillong. The funds so provided shall not be diverted for any other purpose.	development etc.
(xi)	A copy of clearance letter shall be sent by the proponent to concerned Panchayat, Zila Parishad/Municipal Corporation, Urban Local Body and the local NGO, if any, from whom suggestions/representations, if any, were received while the proposal. The clearance letter shall also be put on the web site of the company by the proponent.	Copy of clearance letter from Panchayat/ NGO is already sent to MOEF.
(xii)	The project proponent shall upload the status of compliance of the stipulated environment clearance conditions, including results of monitored data on their website and shall update the same periodically. It shall simultaneously be sent to the Regional Office of the MOEF at Shillong. The respective Zonal Office of CPCB and the SPCB. The criteria pollutant levels namely; PM <sub>10</sub> , SO <sub>2</sub> , NO <sub>x</sub> (ambient levels as well as stack emissions) or critical sectoral parameters, indicated for the projects shall be monitored and displayed at a convenient location near the main gate of the company in the public domain.	Report on status of compliance of the stipulated environment clearance conditions along with monitoring reports will upload on our website which is the process. Simultaneously reports are regularly sent to the Regional Office of MoEF at Shillong, CPCB Shillong. and the Pollution Control Board Assam.
(xiii)	The project proponent shall also submit six monthly reports on the status of the compliance of the stipulated environmental conditions including results of monitored data (both in hard copies as well as by e-mail) to the Regional Office of MoEF, the respective Zonal Office of CPCB and the SPCB. The Regional Office of this Ministry at Shillong/ CPCB / SPCB shall monitor the stipulated conditions	Six monthly EC compliance report and monitoring data are regularly sent to Regional office of MoEF Guwahati, Zonal office of CPCB and PCB, Assam.
(xiv)	The environmental statement for each financial year ending 31st March in Form-V as is mandated to be submitted by the project proponent to the concerned State Pollution Control	Complied with.

EC COMPLIANCE REPORT FOR THE PERIOD 1<sup>ST</sup> APRIL'2022 TO 31<sup>ST</sup> SEPTEMBER'2022

SN.	EC CONDITIONS	COMPLIANCE STATUS
	Board as prescribed under the Environment (Protection) Rules, 1986, as amended subsequently, shall also be put on the website of the company along with the status of compliance of environmental conditions and shall also be sent to the respective Regional Office of the MoEF at Shillong by e-mail.	
(xv)	The Project Proponent shall inform the public that the project has been accorded environmental clearance by the Ministry and copies of the clearance letter are available with the SPCB and may also be seen at Website of the Ministry of Environment and Forests at <a href="http://envfor.nic.in">http://envfor.nic.in</a> . This shall be advertised within seven days from the date of issue of the clearance letter, at least in two local newspapers that are widely circulated in the region of which one shall be in the vernacular language of the locality concerned and a copy of the same should be forwarded to the Regional office at Shillong.	Complied with.
(xvi)	Project authorities shall inform the Regional Office as well as the Ministry, the date of financial closure and final approval of the project by the concerned authorities and the date of commencing the land development work.	Complied with.

## **ANNEXURE I**

### **AIR MONITORING REPORT**



## **ANNEXURE II**

### **ETP WATER ANALYSIS REPORT**